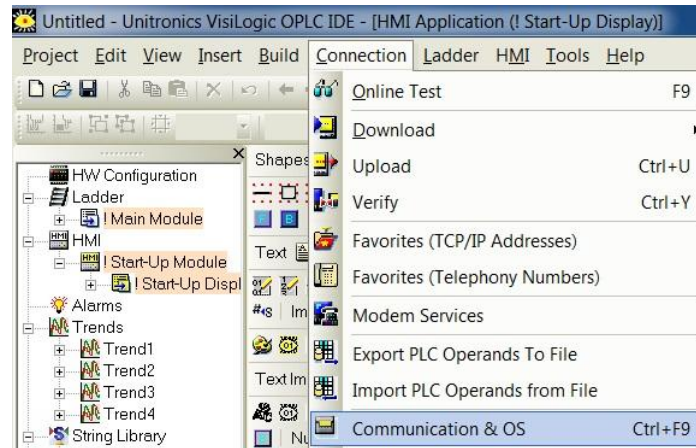


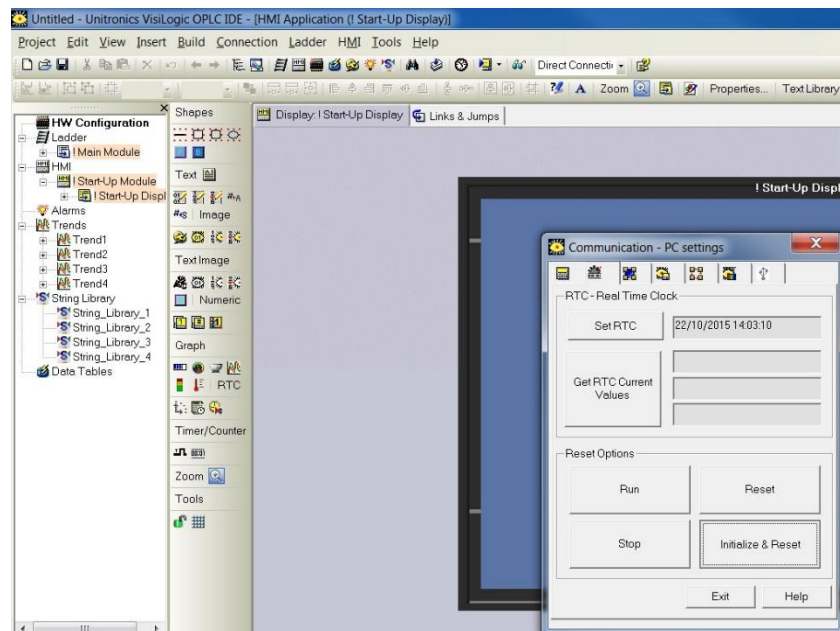
PLC control- Initialize & Reset

Initialize and Reset in VisiLogic

Via VisiLogic-



1. Connect your PLC and open VisiLogic
2. Go to the 'Connection' tab at the top of the page and select 'Communication & OS' or press Ctrl+F9



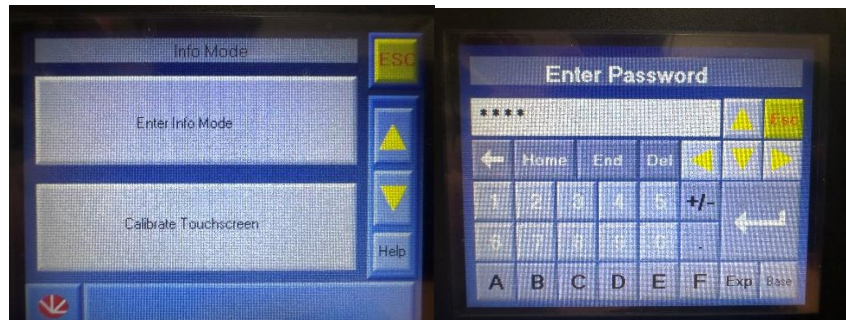
3. In the new window that appears go to the 2nd tab along the 'functions' tab
4. From here you can send various communications to the PLC, if you would like to initialize and reset the PLC then simply select 'Initialize & Reset'
5. When asked if you would like to continue, check all is ok and select 'Yes'

PLC control- Initialize & Reset

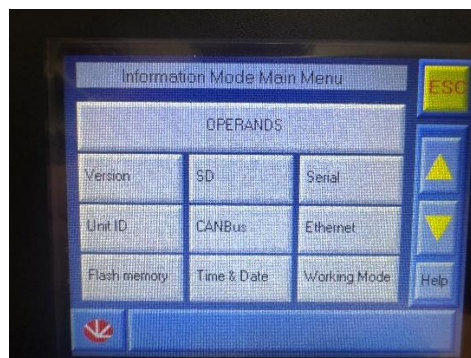
Initialize and Reset in VisiLogic

Via Info Mode –

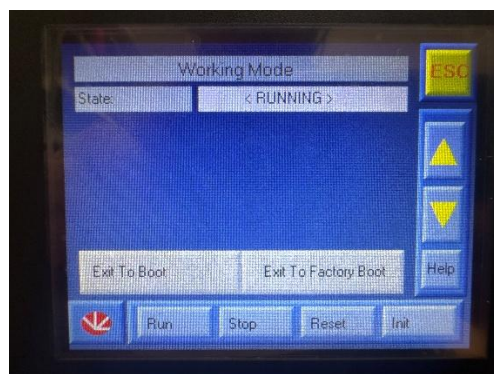
1. Hold finger on touchscreen for 4 seconds to enter Info Mode
2. Press the 'Enter Info Mode' button
3. When Prompted enter the Inof Mode password (Default '1111') but on versions of VisiLogic 9.9.0 and later this needs to be changed in program to a value which does not contain 4 repeating numbers (i.e. 2222,3333,4444 are not accepted)



4. When you enter the Info Mode menu, select 'Working Mode'



5. When you enter the Working Mode menu there are 4 buttons at the bottom of the screen, pressing the 'Init' button in the bottom right corner will initialise and reset the PLC.



The PLC will now do a power cycle and initialise all retained operands to their power up state or 0 if no power-up value is given. *(Note this will not delete the program in the PLC)*